



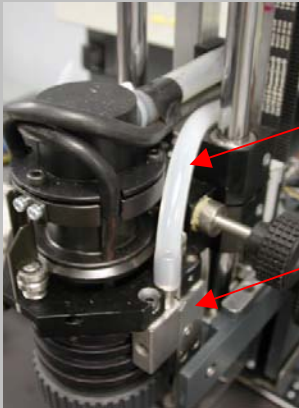
Work Instruction

Product Line: DRS 25

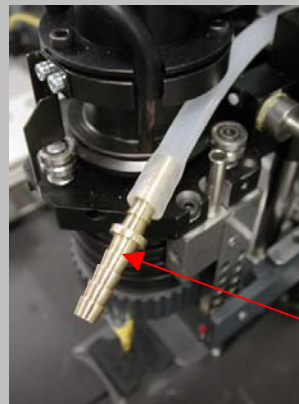
Category: Site Solder Tube # 9001.15.048 Replacement



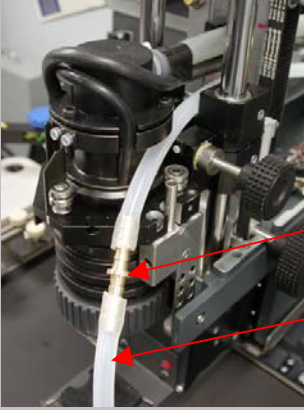
- Remove the nozzle heat shield screw located on the left side of the shield. Do not remove the one on the right.
- Remove the heat shield.



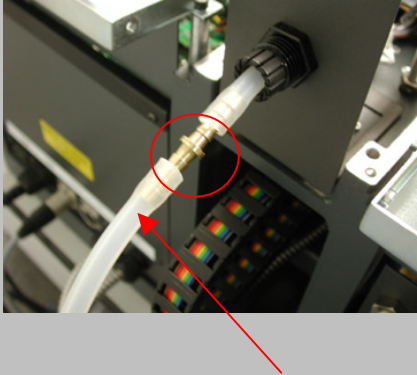
- Locate the site solder tube and remove it from the bracket.



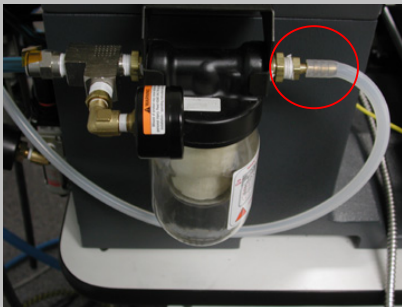
- Install the double barb fitting into the existing site solder tube, as shown.



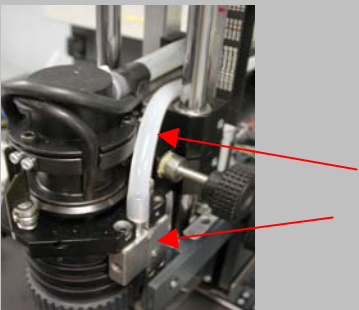
- Attach the new length of site solder tube (7') to the other end of the double barb fitting.



- Walk to the rear of the machine and locate the existing site solder tube. Gently pull the tube until the double barb comes through the fitting as shown.
- Remove the old tube along with the double barb from the new tube.



- Route the new site solder tube to the barb fitting on the filter jar as shown.



- Attach the new tube to the bracket, Verify the tube routing and re-attach the nozzle heat shield.