

# High Performance, Semi-Automated SMT Rework

FACTORY RECONDITIONED • RELIABLE & SIMPLE OPERAION



#### **Precision Vision Alignment**

 Leica Inspection-Quality Stereo Microscope for clear, fast, precise distinction of pads and leads.

#### Non-Contact Site Cleaning

- Vacuum sensor automatically adjusts tip height, compensating for variable residue solder volume.
- Non-abrasive vacuum tip removes residual solder.

#### **Thermal Performance**

- Mass Flow Controller: Regulates precise heat flow combined with 1000 watt high efficiency (patented) heater provide repeatable, closed-loop results.
- <u>Powerful Radiant IR Panel PreHeater:</u> Delivers extreme uniform bottom side heating.
- Board Cooling System: Cools down assembly after rework resulting in safe operator handling of pcb and bringing system back to initial thermal conditions.

#### **Robust Platform for Long Term Performance**

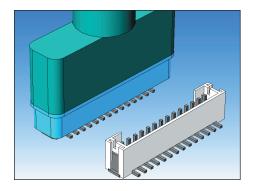
- Cast frame supports board carrier movement and vision system.
- Precision vertical mechanism includes die-set bearings and high-grade shaft to ensure long term accuracy.

#### **Closed-Loop Automation**

- Force Placement Control: Load cell indicates real-time and target setting (50-2000 grams).
- Motorized Z and Vision Axis: component place, pick, flux/solder dipping and drop off.
- <u>Vacuum Sensor Control</u>: Activates automatic component removal (no solder squeeze out).
- <u>Temperature-Based Preheat:</u> Regardless of board conditions, the non-contact IR sensor triggers and automatically advances the program when preheat setting is reached.

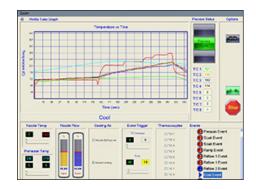
#### **Custom Nozzle Design**

- Air-Vac has made thousands of nozzles for virtually any type of surface mounted device.
- Nozzles made for special attention to thermal control, joint temp uniformity, limitation of heat to device or sensitive areas and production concerns.



#### Auto Profiling Capability

- Profile Tutor Software: fast and easy, first run, automatic thermal profile of any device with on-the-fly capability. Simply set the component size and go.
- The entire rework process (removal, site cleaning and replacement) is built automatically and ready to run.



#### **Recommended Options:**

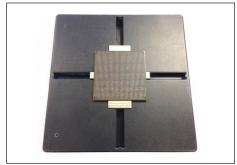
## <u>Pivoting IR Sensor w/Laser Pointer</u> (1012.02.017)

Measures board temp to trigger end of board preheat and monitors PCB temperature throughout the process.



## <u>Universal Insertion Tool</u> (AU6LGA47R)

Mechanically self centers device for accurate pick up. Component range 6-47mm.



### Site Cleaning System

(0029.03.012)

Includes standard & micro nozzles for complete removal of solder.



#### All DRS25 Standard Rework Systems include:

- High Efficiency, 16" x 16" Preheater (5000 watts), 2-Zone
- Programmable Board Cooling System
- Thermal Tutor Software with Auto Profile Build
- Leica Stereo Microscope with Zoom Lens
- Green/White LED Vision with Independent Adjustment
- · Closed-Loop Air/Gas Adjustment
- · Real-Time Force Placement
- Nozzle "Cool-Air" Injection
- Desktop Computer (Windows 10) and Monitor
- 8 Programmable Thermocouple Channels
- · Maintenance and Verification Kit

#### **Other Options:**

- Recommended Spare Parts Kit (0025.00.040)
- <u>Direct View Camera w/20" Video Monitor</u> (0025.03.016) Provides high magnification of site viewing.
- <u>Paste-On-Device Stencil Adapter</u> (0024.24.111) Applies solder paste directly to the component spheres.

#### **Workstation and Options:**

- Ergonomic Workstation with CPU Holder (1003.05.10)
- Monitor Stand Option for Workstation (1003.05.005)
- Nozzle Stand Option for Workstation (1003.05.006)
- Locking Drawer Option for Workstation (1003.05.007)

