



TROUBLESHOOTING GUIDE
Release Notes

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| Product Line: Onyx 29 |
| Category: Z-Axis |

| <i>PROBLEM</i> | <i>SOLUTION</i> |
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| <ul style="list-style-type: none">• Keep getting Z-Axis envelop errors at pick-up and placement. And at times the nozzle will crash into the board. | <ul style="list-style-type: none">• Check program and the “zero force sensor robot”. Add a “zero force table” command and In the pick and place steps check the “use force table box”.• Go to z-axis tuning and change “minimum time” from 6 to 15. |
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